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Diagram / Parts List

UC031G

CORDLESS CHAIN SAW



This exploded view diagram illustrates the assembly of a Makita power tool. The components are numbered as follows:

- 1-11:** Upper housing and trigger switch components.
- 12-20:** Motor and internal wiring components.
- 21-31:** Gear and drive shaft assembly.
- 32-37:** Blade mounting and adjustment components.
- 38-41:** Lower housing and handle components.
- 42-54:** Blade and cutting edge components.
- 55-61:** Blade guard and safety components.
- 62-67:** Detailed view of the blade assembly components.
- 68-69:** Additional housing and base components.

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Item	Sub	Parts No.	Parts Description	Qty	I/C	E/C No.	Close No.	Remark
001		911118-1	PAN HEAD SCREW M4X12	2				
002		4133T1-1	FRONT HAND GUARD RETAINER	1				
003		265620-9	TAPPING SCREW FLANGE 4X18	1				
004		122K21-9	TANK CAP ASSEMBLY	1				
	C10	213A77-4	O-RING 29.5	1				
005		4133S9-8	SIDE HANDLE	1				
006		422467-6	CAP	1				
007		266326-2	TAPPING SCREW 4X18	8				
008		1831T0-2	HOUSING SET	1				
	C10	263005-3	RUBBER PIN 6	2				
	C20	8093B2-3	CAUTION LABEL	1				
	D10		INC. 6,41					
009		266420-0	TAPPING SCREW 5X20	2				
010		347E26-4	HOOK SUPPORT	1				
011		327F97-3	HOOK	1				
012		620S35-5	SWITCH CIRCUIT	1				
013		650011-1	SWITCH C3JR-4BM-PAND3	1				
014		1413D6-6	LOCK OFF LEVER COMPLETE	1				
015		232867-0	TORSION SPRING 10	1				
016		459282-5	SWITCH LEVER	1				
017		652031-1	PAN HEAD SCREW M3X6	2				
018		632T07-4	TERMINAL UNIT	1				
019		620S34-7	CONTROLLER	1				
020		632L94-5	SWITCH UNIT	1				
021		266427-6	TAPPING SCREW 4X12	1				
022		422D01-6	OIL TUBE 3-106	1				
023		142156-4	OIL PUMP COMPLETE	1				
024		422D02-4	OIL TUBE 3-56	1				
025		231975-4	SPRING	1				
026		452666-6	NIPPLE	1				
027		911118-1	PAN HEAD SCREW M4X12	3				
028		961011-9	STOP RING E-4	1				
029		226884-0	WORM GEAR	1				
030		4133S8-0	MOTOR COVER	1				
031		619919-8	ROTOR	1				
032		265C89-5	FLAT HEAD SCREW M3X10	2				
033		620S36-3	CONTROLLER B	1				
034		1412F4-8	STATOR COMPLETE A	1				
035		210258-5	BALL BEARING 6900DDW	1				
036		961006-2	RETAINING RING S-10	1				
037		962112-6	RETAINING RING R-22	1				
038		4133T0-3	FRONT HAND GUARD	1				
039		232453-7	COMPRESSION SPRING 3	1				
040		313672-5	HAND GUARD GUIDE	1				
041		1831T0-2	HOUSING SET	1				
	C10	263005-3	RUBBER PIN 6	2				
	C20	8093B2-3	CAUTION LABEL	1				
	D10		INC. 6,8					
042		347373-3	CHAIN CATCHER	1				
043		266326-2	TAPPING SCREW 4X18	1				
044		1412B7-4	LINK PLATE COMPLETE	1				
045		232452-9	COMPRESSION SPRING 7	1				
046		4133T4-5	HOUSING R COVER A	1				
047		347E27-2	BRAKE BAND	1				
048		266326-2	TAPPING SCREW 4X18	4				
049		162E19-8	BRAKE DRUM COMPLETE	1				
050		213060-5	O RING 10	1				
051		4133T6-1	HOUSING R COVER B	1				
052		266326-2	TAPPING SCREW 4X18	1				
053A		1916N6-4	SPROCKET 7 SET	1				
053B		1916N7-2	SPROCKET 6 SET	1				
054		961013-5	STOP RING E-7	1				
055		213594-8	O RING 7	1				
056		227C48-7	HELICAL GEAR 18	1				
057		347E30-3	TENSION SLIDE	1				

A:UC031GZ(N)
B:UC031GZ01(N)

Interchange
O : Yes
X : No
< : the new part can be substituted for the current.
> : the current part can be substituted for the new.
S : Interchangeable as a set.

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[illegible]