INSTRUCTION MANUAL



Cordless Angle Screwdriver DFL020F DFL063F





SPECIFICATIONS

Model:		DFL020F	DFL063F	
Fastening torque	Hard joint	0.5 - 2 N•m	1.5 - 6.5 N•m	
	Soft joint	0.5 - 2 N•m	1.5 - 6.5 N•m	
Square drive		9.5 mm		
Drive shank Country specific		6.35 mm Hex.		
No load speed (RPM) ^{*1}		100 - 1,300 min ⁻¹	180 - 1,300 min ⁻¹	
Rated voltage		D.C. 18 V		
Overall length (Depending on the battery)	with BL1815N	380 mm		
	with BL1860B	397 mm		
Net weight		1.3 - 1.6 kg	1.3 - 1.7 kg	

Due to our continuing program of research and development, the specifications herein are subject to change without notice.

- Specifications may differ from country to country.
- The weight may differ depending on the attachment(s), including the battery cartridge. The lightest and heaviest combination, according to EPTA-Procedure 01/2014, are shown in the table.
- ^{*1} No load speed is adjustable with exclusive application.

Applicable battery cartridge and charger

Battery cartridge	BL1815N / BL1820 / BL1820B / BL1830 / BL1830B / BL1840 / BL1840B / BL1850 / BL1850B / BL1860B
Charger	DC18RC / DC18RD / DC18RE / DC18SD / DC18SE / DC18SF / DC18SH

Some of the battery cartridges and chargers listed above may not be available depending on your region of residence.

AWARNING: Only use the battery cartridges and chargers listed above. Use of any other battery cartridges and chargers may cause injury and/or fire.

Symbols

The followings show the symbols used for the equipment. Be sure that you understand their meaning before use.



Intended use

The tool is intended for screw driving in wood, metal and plastic.

Noise

The typical A-weighted noise level determined according to EN62841-2-2:

Model DFL020F

Sound pressure level (L_{pA}) : 70 dB(A) or less Uncertainty (K) : 3 dB(A)

Model DFL063F

Sound pressure level (L_{pA}) : 70 dB(A) or less Uncertainty (K) : 3 dB(A)

The noise level under working may exceed 80 dB (A).

NOTE: The declared noise emission value(s) has been measured in accordance with a standard test method and may be used for comparing one tool with another.

NOTE: The declared noise emission value(s) may also be used in a preliminary assessment of exposure.

AWARNING: Wear ear protection.

AWARNING: The noise emission during actual use of the power tool can differ from the declared value(s) depending on the ways in which the tool is used especially what kind of workpiece is processed.

AWARNING: Be sure to identify safety measures to protect the operator that are based on an estimation of exposure in the actual conditions of use (taking account of all parts of the operating cycle such as the times when the tool is switched off and when it is running idle in addition to the trigger time).

Vibration

The vibration total value (tri-axial vector sum) determined according to EN62841-2-2:

Model DFL020F

Work mode: screwdriving without impact Vibration emission (a_h) : 2.5 m/s² or less Uncertainty (K) : 1.5 m/s²

Model DFL063F

Work mode: screwdriving without impact Vibration emission (a_h) : 2.5 m/s² or less Uncertainty (K) : 1.5 m/s²

NOTE: The declared vibration total value(s) has been measured in accordance with a standard test method and may be used for comparing one tool with another.

NOTE: The declared vibration total value(s) may also be used in a preliminary assessment of exposure.

AWARNING: The vibration emission during actual use of the power tool can differ from the declared value(s) depending on the ways in which the tool is used especially what kind of workpiece is processed.

AWARNING: Be sure to identify safety measures to protect the operator that are based on an estimation of exposure in the actual conditions of use (taking account of all parts of the operating cycle such as the times when the tool is switched off and when it is running idle in addition to the trigger time).

EC Declaration of Conformity

For European countries only

The EC declaration of conformity is included as Annex A to this instruction manual.

SAFETY WARNINGS

General power tool safety warnings

AWARNING: Read all safety warnings, instructions, illustrations and specifications provided with this power tool. Failure to follow all instructions listed below may result in electric shock, fire and/or serious injury.

Save all warnings and instructions for future reference.

The term "power tool" in the warnings refers to your mains-operated (corded) power tool or battery-operated (cordless) power tool.

Work area safety

- 1. Keep work area clean and well lit. Cluttered or dark areas invite accidents.
- 2. Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases or dust. Power tools create sparks which may ignite the dust or fumes.

3. Keep children and bystanders away while operating a power tool. Distractions can cause you to lose control.

Electrical safety

- Power tool plugs must match the outlet. Never modify the plug in any way. Do not use any adapter plugs with earthed (grounded) power tools. Unmodified plugs and matching outlets will reduce risk of electric shock.
- Avoid body contact with earthed or grounded surfaces, such as pipes, radiators, ranges and refrigerators. There is an increased risk of electric shock if your body is earthed or grounded.
- 3. Do not expose power tools to rain or wet conditions. Water entering a power tool will increase the risk of electric shock.
- Do not abuse the cord. Never use the cord for carrying, pulling or unplugging the power tool. Keep cord away from heat, oil, sharp edges or moving parts. Damaged or entangled cords increase the risk of electric shock.
- When operating a power tool outdoors, use an extension cord suitable for outdoor use. Use of a cord suitable for outdoor use reduces the risk of electric shock.
- If operating a power tool in a damp location is unavoidable, use a residual current device (RCD) protected supply. Use of an RCD reduces the risk of electric shock.
- Power tools can produce electromagnetic fields (EMF) that are not harmful to the user. However, users of pacemakers and other similar medical devices should contact the maker of their device and/or doctor for advice before operating this power tool.

Personal safety

- Stay alert, watch what you are doing and use common sense when operating a power tool. Do not use a power tool while you are tired or under the influence of drugs, alcohol or medication. A moment of inattention while operating power tools may result in serious personal injury.
- Use personal protective equipment. Always wear eye protection. Protective equipment such as a dust mask, non-skid safety shoes, hard hat or hearing protection used for appropriate conditions will reduce personal injuries.
- Prevent unintentional starting. Ensure the switch is in the off-position before connecting to power source and/or battery pack, picking up or carrying the tool. Carrying power tools with your finger on the switch or energising power tools that have the switch on invites accidents.
- Remove any adjusting key or wrench before turning the power tool on. A wrench or a key left attached to a rotating part of the power tool may result in personal injury.
- Do not overreach. Keep proper footing and balance at all times. This enables better control of the power tool in unexpected situations.
- Dress properly. Do not wear loose clothing or jewellery. Keep your hair and clothing away from moving parts. Loose clothes, jewellery or long hair can be caught in moving parts.

- If devices are provided for the connection of dust extraction and collection facilities, ensure these are connected and properly used. Use of dust collection can reduce dust-related hazards.
- Do not let familiarity gained from frequent use of tools allow you to become complacent and ignore tool safety principles. A careless action can cause severe injury within a fraction of a second.
- Always wear protective goggles to protect your eyes from injury when using power tools. The goggles must comply with ANSI Z87.1 in the USA, EN 166 in Europe, or AS/NZS 1336 in Australia/New Zealand. In Australia/New Zealand, it is legally required to wear a face shield to protect your face, too.



It is an employer's responsibility to enforce the use of appropriate safety protective equipments by the tool operators and by other persons in the immediate working area.

Power tool use and care

- 1. Do not force the power tool. Use the correct power tool for your application. The correct power tool will do the job better and safer at the rate for which it was designed.
- Do not use the power tool if the switch does not turn it on and off. Any power tool that cannot be controlled with the switch is dangerous and must be repaired.
- Disconnect the plug from the power source and/or remove the battery pack, if detachable, from the power tool before making any adjustments, changing accessories, or storing power tools. Such preventive safety measures reduce the risk of starting the power tool accidentally.
- 4. Store idle power tools out of the reach of children and do not allow persons unfamiliar with the power tool or these instructions to operate the power tool. Power tools are dangerous in the hands of untrained users.
- Maintain power tools and accessories. Check for misalignment or binding of moving parts, breakage of parts and any other condition that may affect the power tool's operation. If damaged, have the power tool repaired before use. Many accidents are caused by poorly maintained power tools.
- Keep cutting tools sharp and clean. Properly maintained cutting tools with sharp cutting edges are less likely to bind and are easier to control.

- Use the power tool, accessories and tool bits etc. in accordance with these instructions, taking into account the working conditions and the work to be performed. Use of the power tool for operations different from those intended could result in a hazardous situation.
- Keep handles and grasping surfaces dry, clean and free from oil and grease. Slippery handles and grasping surfaces do not allow for safe handling and control of the tool in unexpected situations.
- When using the tool, do not wear cloth work gloves which may be entangled. The entanglement of cloth work gloves in the moving parts may result in personal injury.

Battery tool use and care

- Recharge only with the charger specified by the manufacturer. A charger that is suitable for one type of battery pack may create a risk of fire when used with another battery pack.
- 2. Use power tools only with specifically designated battery packs. Use of any other battery packs may create a risk of injury and fire.
- When battery pack is not in use, keep it away from other metal objects, like paper clips, coins, keys, nails, screws or other small metal objects, that can make a connection from one terminal to another. Shorting the battery terminals together may cause burns or a fire.
- 4. Under abusive conditions, liquid may be ejected from the battery; avoid contact. If contact accidentally occurs, flush with water. If liquid contacts eyes, additionally seek medical help. Liquid ejected from the battery may cause irritation or burns.
- Do not use a battery pack or tool that is damaged or modified. Damaged or modified batteries may exhibit unpredictable behaviour resulting in fire, explosion or risk of injury.
- 6. Do not expose a battery pack or tool to fire or excessive temperature. Exposure to fire or temperature above 130 °C may cause explosion.
- Follow all charging instructions and do not charge the battery pack or tool outside the temperature range specified in the instructions. Charging improperly or at temperatures outside the specified range may damage the battery and increase the risk of fire.

Service

- Have your power tool serviced by a qualified repair person using only identical replacement parts. This will ensure that the safety of the power tool is maintained.
- Never service damaged battery packs. Service of battery packs should only be performed by the manufacturer or authorized service providers.
- 3. Follow instruction for lubricating and changing accessories.

Cordless screwdriver safety warnings

- Hold the power tool by insulated gripping surfaces, when performing an operation where the fastener may contact hidden wiring. Fasteners contacting a "live" wire may make exposed metal parts of the power tool "live" and could give the operator an electric shock.
- 2. Always be sure you have a firm footing. Be sure no one is below when using the tool in high locations.
- 3. Hold the tool firmly.
- 4. Keep hands away from rotating parts.
- 5. Do not touch the bit or the workpiece immediately after operation; they may be extremely hot and could burn your skin.
- 6. Always secure workpiece in a vise or similar hold-down device.

SAVE THESE INSTRUCTIONS.

WARNING: DO NOT let comfort or familiarity with product (gained from repeated use) replace strict adherence to safety rules for the subject product.

MISUSE or failure to follow the safety rules stated in this instruction manual may cause serious personal injury.

Important safety instructions for battery cartridge

- Before using battery cartridge, read all instructions and cautionary markings on (1) battery charger, (2) battery, and (3) product using battery.
- 2. Do not disassemble battery cartridge.
- 3. If operating time has become excessively shorter, stop operating immediately. It may result in a risk of overheating, possible burns and even an explosion.
- 4. If electrolyte gets into your eyes, rinse them out with clear water and seek medical attention right away. It may result in loss of your eyesight.
- 5. Do not short the battery cartridge:
 - (1) Do not touch the terminals with any conductive material.
 - (2) Avoid storing battery cartridge in a container with other metal objects such as nails, coins, etc.
 - (3) Do not expose battery cartridge to water or rain.

A battery short can cause a large current flow, overheating, possible burns and even a breakdown.

- Do not store the tool and battery cartridge in locations where the temperature may reach or exceed 50 °C (122 °F).
- 7. Do not incinerate the battery cartridge even if it is severely damaged or is completely worn out. The battery cartridge can explode in a fire.

- 8. Be careful not to drop or strike battery.
- 9. Do not use a damaged battery.
- 10. The contained lithium-ion batteries are subject to the Dangerous Goods Legislation requirements.

For commercial transports e.g. by third parties, forwarding agents, special requirement on packaging and labeling must be observed. For preparation of the item being shipped, consulting an expert for hazardous material is required. Please also observe possibly more detailed national regulations.

Tape or mask off open contacts and pack up the battery in such a manner that it cannot move around in the packaging.

- 11. When disposing the battery cartridge, remove it from the tool and dispose of it in a safe place. Follow your local regulations relating to disposal of battery.
- 12. Use the batteries only with the products specified by Makita. Installing the batteries to non-compliant products may result in a fire, excessive heat, explosion, or leak of electrolyte.
- 13. If the tool is not used for a long period of time, the battery must be removed from the tool.

SAVE THESE INSTRUCTIONS.

CAUTION: Only use genuine Makita batteries. Use of non-genuine Makita batteries, or batteries that have been altered, may result in the battery bursting causing fires, personal injury and damage. It will also void the Makita warranty for the Makita tool and charger.

Tips for maintaining maximum battery life

- 1. Charge the battery cartridge before completely discharged. Always stop tool operation and charge the battery cartridge when you notice less tool power.
- 2. Never recharge a fully charged battery cartridge. Overcharging shortens the battery service life.
- Charge the battery cartridge with room temperature at 10 °C - 40 °C (50 °F - 104 °F). Let a hot battery cartridge cool down before charging it.
- 4. Charge the battery cartridge if you do not use it for a long period (more than six months).

FUNCTIONAL DESCRIPTION

ACAUTION: Always be sure that the tool is switched off and the battery cartridge is removed before adjusting or checking function on the tool.

Installing or removing battery cartridge

ACAUTION: Always switch off the tool before installing or removing of the battery cartridge.

ACAUTION: Hold the tool and the battery cartridge firmly when installing or removing battery cartridge. Failure to hold the tool and the battery cartridge firmly may cause them to slip off your hands and result in damage to the tool and battery cartridge and a personal injury.



1. Red indicator 2. Button 3. Battery cartridge

To remove the battery cartridge, slide it from the tool while sliding the button on the front of the cartridge.

To install the battery cartridge, align the tongue on the battery cartridge with the groove in the housing and slip it into place. Insert it all the way until it locks in place with a little click. If you can see the red indicator on the upper side of the button, it is not locked completely.

CAUTION: Always install the battery cartridge fully until the red indicator cannot be seen. If not, it may accidentally fall out of the tool, causing injury to you or someone around you.

CAUTION: Do not install the battery cartridge forcibly. If the cartridge does not slide in easily, it is not being inserted correctly.

Indicating the remaining battery capacity

Only for battery cartridges with the indicator



1. Indicator lamps 2. Check button

Press the check button on the battery cartridge to indicate the remaining battery capacity. The indicator lamps light up for a few seconds.



NOTE: Depending on the conditions of use and the ambient temperature, the indication may differ slightly from the actual capacity.

Tool / battery protection system

The tool is equipped with a tool/battery protection system. This system automatically cuts off power to the motor to extend tool and battery life. The tool will automatically stop during operation if the tool or battery is placed under one of the following conditions:

Overload protection

When the tool/battery is operated in a manner that causes it to draw an abnormally high current, the tool stops automatically. In this situation, turn the tool off and stop the application that caused the tool to become overloaded. Then turn the tool on to restart.

Overheat protection

When the tool/battery is overheated, the tool stops automatically. In this situation, let the tool/battery cool before turning the tool on again.

Overdischarge protection

When the battery capacity is not enough, the tool stops automatically. In this case, remove the battery from the tool and charge the battery.

Switch action

AWARNING: Before installing the battery cartridge into the tool, always check to see that the switch trigger actuates properly and returns to the "OFF" position when released.

To start the tool, simply pull the switch trigger. Release the switch trigger to stop.



• 1. Switch trigger

NOTE: For approximately one second after fastening, the tool does not work even with the switch pulled.

Reversing switch action



Reversing switch lever

ACAUTION: Always check the direction of rotation before operation.

ACAUTION: Use the reversing switch only after the tool comes to a complete stop. Changing the direction of rotation before the tool stops may damage the tool.

ACAUTION: When not operating the tool, always set the reversing switch lever to the neutral position.

This tool has a reversing switch to change the direction of rotation. Depress the reversing switch lever from the A side for clockwise rotation or from the B side for counterclockwise rotation.

When the reversing switch lever is in the neutral position, the switch trigger cannot be pulled.

Lighting up the front lamp



▶ 1. Lamp

ACAUTION: Do not look in the light or see the source of light directly.

Pull the switch trigger to light up the lamp. The lamp keeps on lighting while the switch trigger is being pulled. The lamp goes out approximately 10 seconds after releasing the switch trigger.

NOTE: Use a dry cloth to wipe the dirt off the lens of the lamp. Be careful not to scratch the lens of lamp, or it may lower the illumination.

LED indicator / Beeper



▶ 1. LED indicator

LED indicator / Beeper on the tool shows the following functions.

Function	Status of the tool	status of the tool Status of the LED indicator/beeper		Action to be taken
		LED indicator	Beeper	
Auto-stop with fastening completion	The preset fastening torque has been achieved and the tool has stopped.	Lights up in green for approximately one second.	_	_
Alarm against insuffi- cient fastening	The preset fastening torque has not been achieved, because the switch trigger has released before com- pleting the fastening.	Lights up in red.	A long beep	Retighten the screw.
Alarm for low battery capacity	The battery power became low and it is time to replace the battery cartridge.	Flickers in red slowly.	A series of long beeps	Replace the battery with fully charged one.
Auto-stop with low remain- ing battery capacity	The battery power is almost used up and the tool stopped.	Lights up in red.	A long beep	Replace the battery with fully charged one.
Check of the LED indi- cator, light and beeper operation	When the battery car- tridge is installed, the tool checks for its LED indica- tor, light and beeper.	Lights up first in green, next red. (And then the light comes on.)	A series of very short beeps	_
Anti-reset of controller	The battery voltage dropped abnormally for some reason, and the tool stopped.	Flickers in red and green alternatively.	A series of short beeps	Replace the battery with fully charged one.
Overheat protection	Tool's controller heated up abnormally and the tool stopped.	Flickers in red quickly.	A series of short beeps	Remove the battery car- tridge immediately and cool the tool down.
Detection of switch trigger operation when installing battery	When the battery car- tridge is installed with the switch trigger pulled, the tool stops to avoid unintentional start.	Flickers in red and green alternatively.	A series of short beeps	Release the switch trigger.
Motor failure detection	Motor failure has been detected. At this time, tool does not work.	Flickers in red and green alternatively.	A series of short beeps	Ask your local Makita Service Center for repair.
Double-hitting detection	When the operator starts to re-fasten an already-fastened screw, the tool detect it and stops.	Lights up in red.	A long beep	_
Maintenance alarm	A maintenance time has come according to your pre- set number of screws driven.	Flickers in yellow.	-	Reset the alarm with the application software.
Alarm for unavailable data communication (with the tool in connection with PC)	Data cannot be exchanged between the tool and PC in spite of the connection.	Flickers in yellow.	-	Restart the application software and re-connect the USB cable.
Indication that data commu- nication is available (with the tool in connection with PC)	The tool is connected to PC and data communi- cation is available.	Flickers in green.	-	-

Adjusting the fastening torque

When you wish to drive machine screws, hex bolts, etc. with the predetermined torque, adjust the fastening torque as follows.

1. Install the battery cartridge.

2. Open the change plate by hand so that you can see a hole.



▶ 1. Change plate

3. Pull the switch trigger and release it so that the adjust ring rotates and the hole becomes visible. And then remove the battery cartridge.

4. Use an optional adjust grip to adjust the fastening torque. Insert the pin of the adjust grip into the hole in the front of the tool. And then, turn the adjust grip clockwise to set a greater fastening torque, and counterclockwise to set a smaller fastening torque. Use the yellow line as a rough guide.



1. Adjust grip 2. Hole for adjust grip 3. Yellow line

5. Insert the battery cartridge and be sure that a fastening torque has been set up by using a fastening torque tester.

6. Close the change plate by hand securely.

Adjusting no-load speed and revolution angle etc.

You can adjust the no-load speed, number of turn, etc. of the tool with your computer. Install the application software in your computer and connect it to the tool with an USB cable.



1. USB cable 2. USB cover 3. USB port

NOTICE: Make sure that the USB cover closed when fastening.

NOTE: For the application software, please contact Makita sales representative.

ASSEMBLY

ACAUTION: Always be sure that the tool is switched off and the battery cartridge is removed before carrying out any work on the tool.

Selecting correct socket

There are different types of sockets for some models depending on applications. Choose and install a correct socket for your application.

Installing or removing socket



▶ 1. Socket 2. Hole 3. Pin

To install the socket, push it onto the square drive of the tool with one hand by depressing a pin on the square drive with another hand until it locks into place. To remove the socket, simply pull it off depressing the pin on the square drive. **CAUTION:** Before operation, make sure that the socket is properly locked onto the square drive. Incomplete attachment of the socket may cause injury.

Installing or removing driver bit/ socket bit

Country specific



Use only driver bit/socket bit that has inserting portion shown in the figure. Do not use any other driver bit/ socket bit.

For tool with shallow driver bit hole

A=12mm	Use only these type of driver
B=9mm	bit. Follow the procedure
	1. (Note) Bit-piece is not
	necessary.

For tool with deep driver bit hole

A=17mm B=14mm	To install these types of driver bits, follow the procedure 1.
A=12mm B=9mm	To install these types of driver bits, follow the procedure 2. (Note) Bit-piece is necessary for installing the bit.



▶ 1. Driver bit 2. Sleeve

To install the driver bit, pull the sleeve in the direction of the arrow and insert the driver bit into the sleeve as far as it will go.

Then release the sleeve to secure the driver bit.

To remove the driver bit, pull the sleeve in the direction of the arrow and pull the driver bit out.

NOTE: If the driver bit is not inserted deep enough into the sleeve, the sleeve will not return to its original position and the driver bit will not be secured. In this case, try re-inserting the bit according to the instructions above.

NOTE: When it is difficult to insert the driver bit, pull the sleeve and insert it into the sleeve as far as it will go.

NOTE: After inserting the driver bit, make sure that it is firmly secured. If it comes out, do not use it.

Installing hook

Optional accessory

The hook is useful to hang the tool. Install the hook to the holes on the tool body.



• 1. Hook 2. Hole

OPERATION

Hold the tool firmly and place the socket over the bolt or nut. Then switch the tool on. When the clutch cuts in, the motor will stop automatically. Then release the switch trigger.

NOTE: Hold the tool with its square drive pointed straight at the bolt or nut, or the bolt or nut will be damaged.

Limits of fastening capacity

Use the tool within the limits of fastening capacity. If you use the tool beyond the limits, the clutch does not work. And the tool cannot deliver enough fastening torque.

For model DFL020F



1. Range of fastening capacity 2. Rotation angle 3. Torque

For model DFL063F



1. Range of fastening capacity 2. Rotation angle 3. Torque

NOTE: The rotation angle is the angle from the point that the bolt is tightened in 50% of desired torque to the point that the bolt is tightened in 100% torque.

NOTE: Use of a cold battery cartridge may give warning for battery capacity by LED indicator and beeper and stop the tool immediately, even if it is fully charged. In this case, the fastening capacity may be inferior to the specification on this manual.

MAINTENANCE

ACAUTION: Always be sure that the tool is switched off and the battery cartridge is removed before attempting to perform inspection or maintenance.

NOTICE: Never use gasoline, benzine, thinner, alcohol or the like. Discoloration, deformation or cracks may result.

To maintain product SAFETY and RELIABILITY, repairs, any other maintenance or adjustment should be performed by Makita Authorized or Factory Service Centers, always using Makita replacement parts.

OPTIONAL ACCESSORIES

ACAUTION: These accessories or attachments are recommended for use with your Makita tool specified in this manual. The use of any other accessories or attachments might present a risk of injury to persons. Only use accessory or attachment for its stated purpose.

If you need any assistance for more details regarding these accessories, ask your local Makita Service Center.

- Makita genuine battery and charger
- Protector (Yellow, Blue, Red, Clear, Green)
- Adjust grip
- Spindle complete
- Hook

NOTE: Some items in the list may be included in the tool package as standard accessories. They may differ from country to country.

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