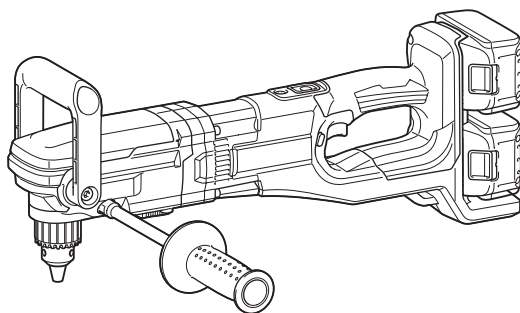


INSTRUCTION MANUAL



Cordless Angle Drill

DDA460



Read before use.

SPECIFICATIONS

Model:		DDA460	
Gear speed		High	Low
Drilling capacities	Steel	13 mm	
	Wood	Auger bit: 50 mm Self-feed bit: 65 mm Hole saw: 105 mm	Auger bit: 50 mm Self-feed bit: 118 mm Hole saw: 159 mm
No load speed		0 - 1400 min ⁻¹	0 - 350 min ⁻¹
Overall length *With the front handle extended		538 mm * 608 mm	
Rated voltage		D.C. 36 V	
Net weight		5.7 - 6.4 kg	

- Due to our continuing program of research and development, the specifications herein are subject to change without notice.
- Specifications may differ from country to country.
- The weight may differ depending on the attachment(s), including the battery cartridge. The lightest and heaviest combination, according to EPTA-Procedure 01/2014, are shown in the table.

Applicable battery cartridge

BL1815N / BL1820 / BL1820B / BL1830 / BL1830B / BL1840 / BL1840B / BL1850 / BL1850B / BL1860B

- Some of the battery cartridges listed above may not be available depending on your region of residence.

⚠ WARNING: Only use the battery cartridges listed above. Use of any other battery cartridges may cause injury and/or fire.

Symbols

The following show the symbols used for the equipment. Be sure that you understand their meaning before use.



Read instruction manual.



Only for EU countries
Do not dispose of electric equipment or battery pack together with household waste material! In observance of the European Directives, on Waste Electric and Electronic Equipment and Batteries and Accumulators and Waste Batteries and Accumulators and their implementation in accordance with national laws, electric equipment and batteries and battery pack(s) that have reached the end of their life must be collected separately and returned to an environmentally compatible recycling facility.

Intended use

The tool is intended for drilling in wood, metal and plastic.

SAFETY WARNINGS

General power tool safety warnings

⚠ WARNING: Read all safety warnings, instructions, illustrations and specifications provided with this power tool. Failure to follow all instructions listed below may result in electric shock, fire and/or serious injury.

Save all warnings and instructions for future reference.

The term "power tool" in the warnings refers to your mains-operated (corded) power tool or battery-operated (cordless) power tool.

Work area safety

1. **Keep work area clean and well lit.** Cluttered or dark areas invite accidents.
2. **Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases or dust.** Power tools create sparks which may ignite the dust or fumes.
3. **Keep children and bystanders away while operating a power tool.** Distractions can cause you to lose control.

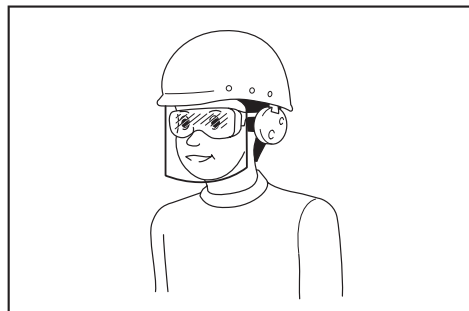
Electrical Safety

1. **Power tool plugs must match the outlet. Never modify the plug in any way. Do not use any adapter plugs with earthed (grounded) power tools.** Unmodified plugs and matching outlets will reduce risk of electric shock.
2. **Avoid body contact with earthed or grounded surfaces, such as pipes, radiators, ranges and refrigerators.** There is an increased risk of electric shock if your body is earthed or grounded.
3. **Do not expose power tools to rain or wet conditions.** Water entering a power tool will increase the risk of electric shock.
4. **Do not abuse the cord. Never use the cord for carrying, pulling or unplugging the power tool. Keep cord away from heat, oil, sharp edges or moving parts.** Damaged or entangled cords increase the risk of electric shock.
5. **When operating a power tool outdoors, use an extension cord suitable for outdoor use.** Use of a cord suitable for outdoor use reduces the risk of electric shock.

6. If operating a power tool in a damp location is unavoidable, use a residual current device (RCD) protected supply. Use of an RCD reduces the risk of electric shock.
7. **Power tools can produce electromagnetic fields (EMF) that are not harmful to the user.** However, users of pacemakers and other similar medical devices should contact the maker of their device and/or doctor for advice before operating this power tool.

Personal Safety

1. **Stay alert, watch what you are doing and use common sense when operating a power tool. Do not use a power tool while you are tired or under the influence of drugs, alcohol or medication.** A moment of inattention while operating power tools may result in serious personal injury.
2. **Use personal protective equipment. Always wear eye protection.** Protective equipment such as a dust mask, non-skid safety shoes, hard hat or hearing protection used for appropriate conditions will reduce personal injuries.
3. **Prevent unintentional starting. Ensure the switch is in the off-position before connecting to power source and/or battery pack, picking up or carrying the tool.** Carrying power tools with your finger on the switch or energising power tools that have the switch on invites accidents.
4. **Remove any adjusting key or wrench before turning the power tool on.** A wrench or a key left attached to a rotating part of the power tool may result in personal injury.
5. **Do not overreach. Keep proper footing and balance at all times.** This enables better control of the power tool in unexpected situations.
6. **Dress properly. Do not wear loose clothing or jewellery. Keep your hair and clothing away from moving parts.** Loose clothes, jewellery or long hair can be caught in moving parts.
7. **If devices are provided for the connection of dust extraction and collection facilities, ensure these are connected and properly used.** Use of dust collection can reduce dust-related hazards.
8. **Do not let familiarity gained from frequent use of tools allow you to become complacent and ignore tool safety principles.** A careless action can cause severe injury within a fraction of a second.
9. **Always wear protective goggles to protect your eyes from injury when using power tools.** The goggles must comply with ANSI Z87.1 in the USA, EN 166 in Europe, or AS/NZS 1336 in Australia/New Zealand. In Australia/New Zealand, it is legally required to wear a face shield to protect your face, too.



It is an employer's responsibility to enforce the use of appropriate safety protective equipments by the tool operators and by other persons in the immediate working area.

Power tool use and care

1. **Do not force the power tool. Use the correct power tool for your application.** The correct power tool will do the job better and safer at the rate for which it was designed.
2. **Do not use the power tool if the switch does not turn it on and off.** Any power tool that cannot be controlled with the switch is dangerous and must be repaired.
3. **Disconnect the plug from the power source and/or remove the battery pack, if detachable, from the power tool before making any adjustments, changing accessories, or storing power tools.** Such preventive safety measures reduce the risk of starting the power tool accidentally.
4. **Store idle power tools out of the reach of children and do not allow persons unfamiliar with the power tool or these instructions to operate the power tool.** Power tools are dangerous in the hands of untrained users.
5. **Maintain power tools and accessories. Check for misalignment or binding of moving parts, breakage of parts and any other condition that may affect the power tool's operation. If damaged, have the power tool repaired before use.** Many accidents are caused by poorly maintained power tools.
6. **Keep cutting tools sharp and clean.** Properly maintained cutting tools with sharp cutting edges are less likely to bind and are easier to control.
7. **Use the power tool, accessories and tool bits etc. in accordance with these instructions, taking into account the working conditions and the work to be performed.** Use of the power tool for operations different from those intended could result in a hazardous situation.
8. **Keep handles and grasping surfaces dry, clean and free from oil and grease.** Slippery handles and grasping surfaces do not allow for safe handling and control of the tool in unexpected situations.
9. **When using the tool, do not wear cloth work gloves which may be entangled.** The entanglement of cloth work gloves in the moving parts may result in personal injury.

Battery tool use and care

1. **Recharge only with the charger specified by the manufacturer.** A charger that is suitable for one type of battery pack may create a risk of fire when used with another battery pack.
2. **Use power tools only with specifically designated battery packs.** Use of any other battery packs may create a risk of injury and fire.
3. **When battery pack is not in use, keep it away from other metal objects, like paper clips, coins, keys, nails, screws or other small metal objects, that can make a connection from one terminal to another.** Shorting the battery terminals together may cause burns or a fire.
4. **Under abusive conditions, liquid may be ejected from the battery; avoid contact.** If contact accidentally occurs, flush with water. If liquid contacts eyes, additionally seek medical help. Liquid ejected from the battery may cause irritation or burns.
5. **Do not use a battery pack or tool that is damaged or modified.** Damaged or modified batteries may exhibit unpredictable behaviour resulting in fire, explosion or risk of injury.

6. **Do not expose a battery pack or tool to fire or excessive temperature.** Exposure to fire or temperature above 130 °C may cause explosion.
7. **Follow all charging instructions and do not charge the battery pack or tool outside the temperature range specified in the instructions.** Charging improperly or at temperatures outside the specified range may damage the battery and increase the risk of fire.
4. **If electrolyte gets into your eyes, rinse them out with clear water and seek medical attention right away. It may result in loss of your eyesight.**
5. **Do not short the battery cartridge:**
 - (1) **Do not touch the terminals with any conductive material.**
 - (2) **Avoid storing battery cartridge in a container with other metal objects such as nails, coins, etc.**
 - (3) **Do not expose battery cartridge to water or rain.**

Service

1. **Have your power tool serviced by a qualified repair person using only identical replacement parts.** This will ensure that the safety of the power tool is maintained.
2. **Never service damaged battery packs.** Service of battery packs should only be performed by the manufacturer or authorized service providers.
3. **Follow instruction for lubricating and changing accessories.**

Cordless drill safety warnings

1. **Use auxiliary handle(s), if supplied with the tool.** Loss of control can cause personal injury.
2. **Hold power tool by insulated gripping surfaces, when performing an operation where the cutting accessory may contact hidden wiring.** Cutting accessory contacting a "live" wire may make exposed metal parts of the power tool "live" and could give the operator an electric shock.
3. **Always be sure you have a firm footing. Be sure no one is below when using the tool in high locations.**
4. **Hold the tool firmly.**
5. **Keep hands away from rotating parts.**
6. **Do not leave the tool running. Operate the tool only when hand-held.**
7. **Do not touch the drill bit or the workpiece immediately after operation; they may be extremely hot and could burn your skin.**
8. **Some material contains chemicals which may be toxic. Take caution to prevent dust inhalation and skin contact. Follow material supplier safety data.**
9. **If the drill bit cannot be loosened even you open the jaws, use pliers to pull it out.** In such a case, pulling out the drill bit by hand may result in injury by its sharp edge.
10. **The contained lithium-ion batteries are subject to the Dangerous Goods Legislation requirements.** For commercial transports e.g. by third parties, forwarding agents, special requirement on packaging and labeling must be observed. For preparation of the item being shipped, consulting an expert for hazardous material is required. Please also observe possibly more detailed national regulations. Tape or mask off open contacts and pack up the battery in such a manner that it cannot move around in the packaging.
11. **Follow your local regulations relating to disposal of battery.**
12. **Use the batteries only with the products specified by Makita.** Installing the batteries to non-compliant products may result in a fire, excessive heat, explosion, or leak of electrolyte.

SAVE THESE INSTRUCTIONS.

⚠CAUTION: Only use genuine Makita batteries. Use of non-genuine Makita batteries, or batteries that have been altered, may result in the battery bursting causing fires, personal injury and damage. It will also void the Makita warranty for the Makita tool and charger.

SAVE THESE INSTRUCTIONS.

⚠WARNING: DO NOT let comfort or familiarity with product (gained from repeated use) replace strict adherence to safety rules for the subject product. MISUSE or failure to follow the safety rules stated in this instruction manual may cause serious personal injury.

Important safety instructions for battery cartridge

1. **Before using battery cartridge, read all instructions and cautionary markings on (1) battery charger, (2) battery, and (3) product using battery.**
2. **Do not disassemble battery cartridge.**
3. **If operating time has become excessively shorter, stop operating immediately. It may result in a risk of overheating, possible burns and even an explosion.**
5. **A battery short can cause a large current flow, overheating, possible burns and even a breakdown.**
6. **Do not store the tool and battery cartridge in locations where the temperature may reach or exceed 50 °C (122 °F).**
7. **Do not incinerate the battery cartridge even if it is severely damaged or is completely worn out. The battery cartridge can explode in a fire.**
8. **Be careful not to drop or strike battery.**
9. **Do not use a damaged battery.**
10. **Use the batteries only with the products specified by Makita.** Installing the batteries to non-compliant products may result in a fire, excessive heat, explosion, or leak of electrolyte.
11. **Follow your local regulations relating to disposal of battery.**
12. **Use the batteries only with the products specified by Makita.** Installing the batteries to non-compliant products may result in a fire, excessive heat, explosion, or leak of electrolyte.

Tips for maintaining maximum battery life

1. **Charge the battery cartridge before completely discharged. Always stop tool operation and charge the battery cartridge when you notice less tool power.**
2. **Never recharge a fully charged battery cartridge. Overcharging shortens the battery service life.**
3. **Charge the battery cartridge with room temperature at 10 °C - 40 °C (50 °F - 104 °F). Let a hot battery cartridge cool down before charging it.**
4. **Charge the battery cartridge if you do not use it for a long period (more than six months).**

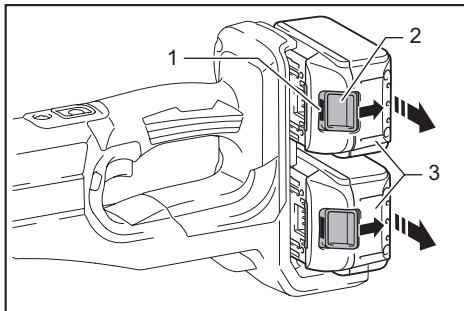
FUNCTIONAL DESCRIPTION

CAUTION: Always be sure that the tool is switched off and the battery cartridge is removed before adjusting or checking function on the tool.

Installing or removing battery cartridge

CAUTION: Always switch off the tool before installing or removing of the battery cartridge.

CAUTION: Hold the tool and the battery cartridge firmly when installing or removing battery cartridge. Failure to hold the tool and the battery cartridge firmly may cause them to slip off your hands and result in damage to the tool and battery cartridge and a personal injury.



► 1. Red indicator 2. Button 3. Battery cartridge

To remove the battery cartridge, slide it from the tool while sliding the button on the front of the cartridge.

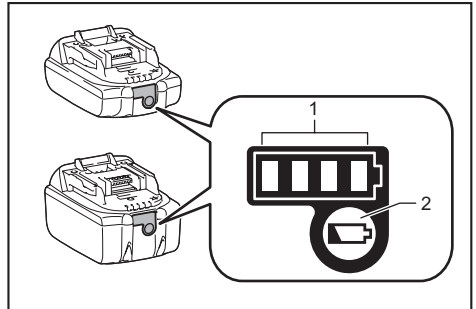
To install the battery cartridge, align the tongue on the battery cartridge with the groove in the housing and slip it into place. Insert it all the way until it locks in place with a little click. If you can see the red indicator on the upper side of the button, it is not locked completely.

CAUTION: Always install the battery cartridge fully until the red indicator cannot be seen. If not, it may accidentally fall out of the tool, causing injury to you or someone around you.

CAUTION: Do not install the battery cartridge forcibly. If the cartridge does not slide in easily, it is not being inserted correctly.

Indicating the remaining battery capacity

Only for battery cartridges with the indicator



► 1. Indicator lamps 2. Check button

Press the check button on the battery cartridge to indicate the remaining battery capacity. The indicator lamps light up for a few seconds.

Indicator lamps			Remaining capacity
Lighted	Off	Blinking	
			75% to 100%
			50% to 75%
			25% to 50%
			0% to 25%
			Charge the battery.
			The battery may have malfunctioned.

NOTE: Depending on the conditions of use and the ambient temperature, the indication may differ slightly from the actual capacity.

Tool / battery protection system

The tool is equipped with a tool/battery protection system. This system automatically cuts off power to the motor to extend tool and battery life. The tool will automatically stop during operation if the tool or battery is placed under one of the following conditions:

Overload protection

When the tool/battery is operated in a manner that causes it to draw an abnormally high current, the tool stops automatically. In this situation, turn the tool off and stop the application that caused the tool to become overloaded. Then turn the tool on to restart.

Overheat protection

When the tool/battery is overheated, the tool stops automatically. In this situation, let the tool/battery cool before turning the tool on again.

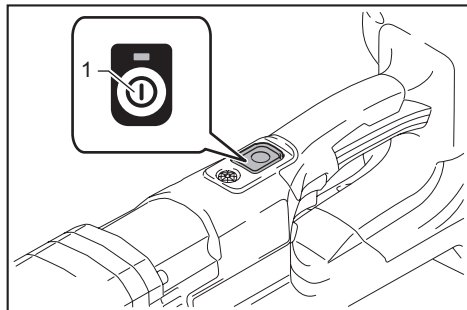
Overdischarge protection

When the battery capacity is not enough, the tool stops automatically. In this case, remove the battery from the tool and charge the battery.

Main power switch

⚠ WARNING: Always turn off the main power switch when not in use.

To stand by the tool, press the main power button until the main power lamp lights up. To turn off, press the main power button again.

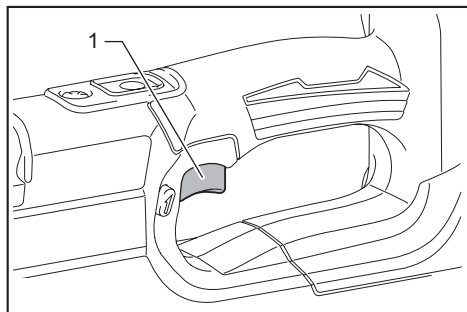


► 1. Main power button

NOTE: This tool employs the auto power-off function. To avoid unintentional start up, the main power switch will automatically shut down when the switch trigger is not pulled for a certain period after the main power switch is turned on.

Switch action

⚠ CAUTION: Before installing the battery cartridge into the tool, always check to see that the switch trigger actuates properly and returns to the "OFF" position when released.



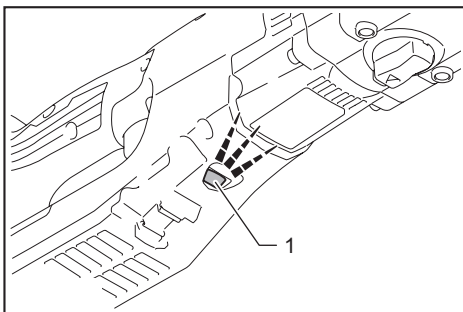
► 1. Switch trigger

To start the tool, pull the switch trigger with the main power switch on. Tool speed is increased by increasing pressure on the switch trigger. Release the switch trigger to stop.

NOTE: The tool automatically stops if you keep pulling the switch trigger for about 6 minutes.

Lighting up the front lamp

⚠ CAUTION: Do not look in the light or see the source of light directly.



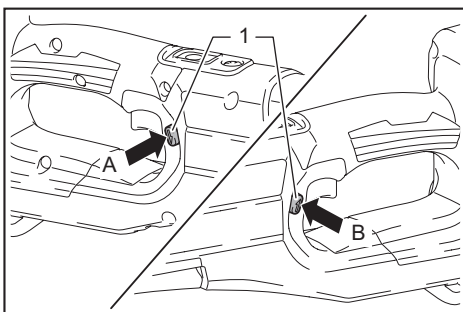
► 1. Lamp

Pull the switch trigger to light up the lamp. The lamp keeps on lighting while the switch trigger is being pulled. The lamp goes out approximately 10 seconds after releasing the switch trigger.

NOTE: When the tool is overheated, the tool stops automatically and the lamp starts flashing. In this case, release the switch trigger. The lamp turns off in 5 minute.

NOTE: Use a dry cloth to wipe the dirt off the lens of the lamp. Be careful not to scratch the lens of lamp, or it may lower the illumination.

Reversing switch action



► 1. Reversing switch lever

⚠ CAUTION: Always check the direction of rotation before operation.

⚠ CAUTION: Use the reversing switch only after the tool comes to a complete stop. Changing the direction of rotation before the tool stops may damage the tool.

⚠ CAUTION: When not operating the tool, always set the reversing switch lever to the neutral position.

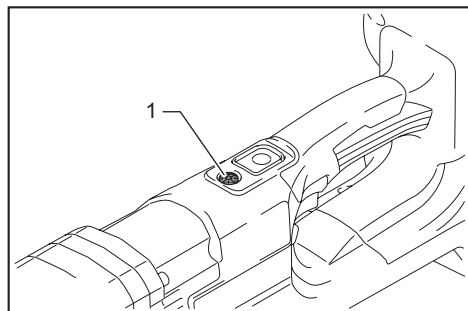
This tool has a reversing switch to change the direction of rotation. Depress the reversing switch lever from the A side for clockwise rotation or from the B side for counterclockwise rotation.

When the reversing switch lever is in the neutral position, the switch lever cannot be pulled.

Automatic speed change function

This tool has "high speed mode" and "high torque mode".

The tool automatically changes the operation mode depending on the work load. When the work load is low, the tool will run in the "high speed mode" for quicker operation. When the work load is high, the tool will run in the "high torque mode" for powerful operation.



► 1. Mode indicator

The mode indicator lights up in green when the tool is running in "high torque mode".

If the tool is operated with excessive load, the mode indicator will blink in green. The mode indicator stops blinking and then lights up or turns off if you reduce the load on the tool.

Mode indicator status			Operation mode
● On	○ Off	● Blinking	
	○		High speed mode
	●		High torque mode
	●/○		Overload alert

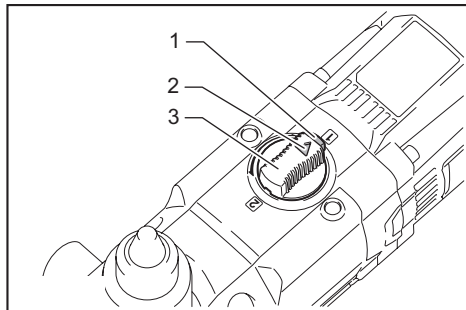
Speed change

NOTICE: Use the speed change knob only after the tool comes to a complete stop. Changing the tool speed before the tool stops may damage the tool.

NOTICE: Always set the speed change knob carefully into the correct position. If you operate the tool with the speed change knob positioned halfway between the position 1 and the position 2, the tool may be damaged.

Two speed ranges can be preselected with the speed change knob.

To change the speed, depress the lock button and turn the speed change knob so that the pointer points to the position 1 for low speed or the position 2 for high speed.



► 1. Lock button 2. Pointer 3. Speed change knob

Torque limiter

The torque limiter will actuate when a certain torque level is reached at the low speed setting (position 1). The motor will disengage from the output shaft. When this happens, the drill bit will stop turning.

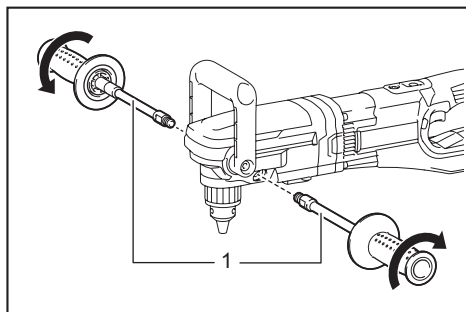
ASSEMBLY

CAUTION: Always be sure that the tool is switched off and the battery cartridge is removed before carrying out any work on the tool.

Installing side grip (auxiliary handle)

CAUTION: Always be sure that the side grip is installed securely before operation.

Screw the side grip on the tool securely. The side grip can be installed on either side of the tool, whichever is convenient.



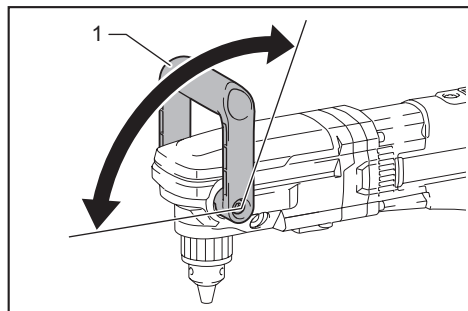
► 1. Side grip

Front handle

⚠CAUTION: Do not fix the front handle beyond the limits of the arrow as illustrated. Be cautious that your hand is not caught in the grip. Keep the hand away from the drill chuck. They can lead to serious accidents.

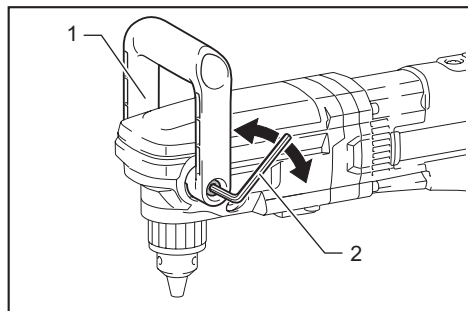
⚠CAUTION: Always be sure that the hex bolts (both sides) of the front handle are tightened securely.

The front handle can be installed in any position within 0° - 112.5° as illustrated.



► 1. Front handle

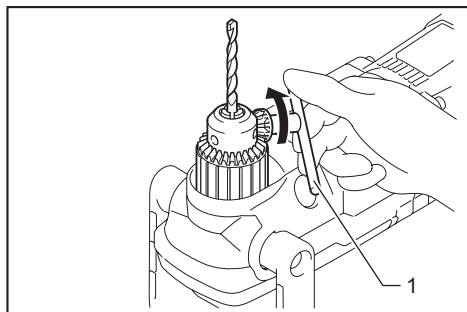
To change the position, loosen the hex bolts (both sides) with a hex wrench and turn the front handle to the desired position. Then tighten the hex bolts securely.



► 1. Front handle 2. Hex wrench

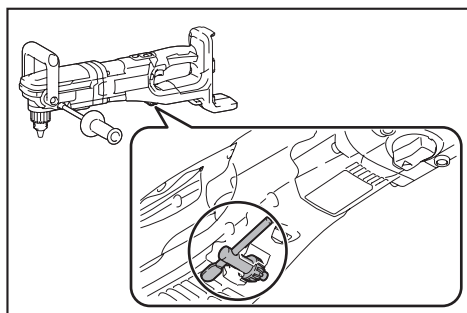
Installing or removing drill bit

To install the drill bit, place it in the chuck as far as it will go. Tighten the chuck by hand. Place the chuck key in each of the three holes and tighten clockwise. Be sure to tighten all three chuck holes evenly. To remove the drill bit, turn the chuck key counterclockwise in just one hole, then loosen the chuck by hand.



► 1. Chuck key

After use, return the chuck key to the storage cavity on the tool as illustrated.



OPERATION

⚠CAUTION: Always insert the battery cartridge all the way until it locks in place. If you can see the red indicator on the upper side of the button, it is not locked completely. Insert it fully until the red indicator cannot be seen. If not, it may accidentally fall out of the tool, causing injury to you or someone around you.

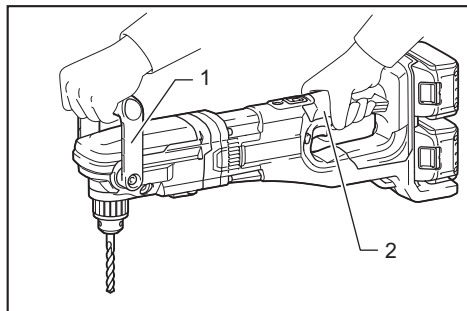
⚠CAUTION: When the speed comes down extremely, reduce the load or stop the tool to avoid the tool damage.

⚠CAUTION: Hold the tool firmly when operating the tool.

Holding tool

⚠ CAUTION: This is a powerful tool. High torque is developed and it is important that the tool should be securely held and properly braced.

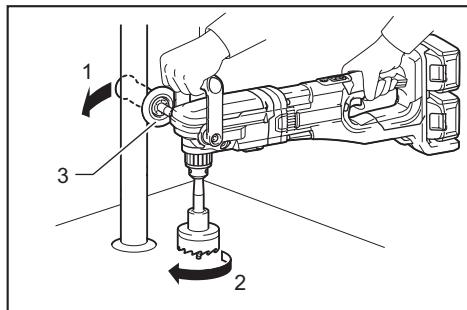
Grasp the handle with one hand and the front handle with the other hand.



► 1. Front handle 2. Handle

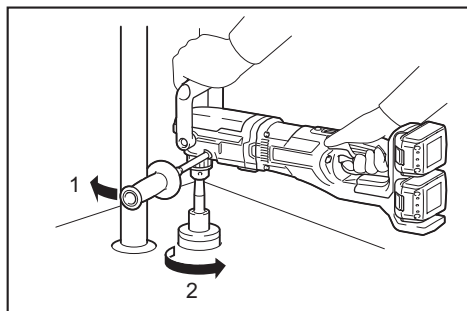
When drilling a large hole with a self-feed bit, etc., the side grip (auxiliary handle) should be used as a brace to maintain safe control of the tool.

When drilling action is forward (clockwise), the tool should be braced to prevent a counterclockwise reaction if the bit should bind.



► 1. Reaction 2. Forward 3. Side grip

When reversing, brace the tool to prevent a clockwise reaction. If the drill bit must be removed from a partially drilled hole, be sure the tool is properly braced before reversing.



► 1. Reaction 2. Reverse

Drilling operation

Drilling in wood

When drilling in wood, the best results are obtained with wood drills equipped with a guide screw. The guide screw makes drilling easier by pulling the drill bit into the workpiece.

Drilling in metal

To prevent the drill bit from slipping when starting a hole, make an indentation with a center-punch and hammer at the point to be drilled. Place the point of the drill bit in the indentation and start drilling.

Use a cutting lubricant when drilling metals. The exceptions are iron and brass which should be drilled dry.

⚠ CAUTION: Pressing excessively on the tool will not speed up the drilling. In fact, this excessive pressure will only serve to damage the tip of your drill bit, decrease the tool performance and shorten the service life of the tool.

⚠ CAUTION: Hold the tool firmly and exert care when the drill bit begins to break through the workpiece. There is a tremendous force exerted on the tool/drill bit at the time of hole break through.

⚠ CAUTION: A stuck drill bit can be removed simply by setting the reversing switch to reverse rotation in order to back out. However, the tool may back out abruptly if you do not hold it firmly.

⚠ CAUTION: Always secure workpieces in a vise or similar hold-down device.

⚠ CAUTION: Avoid drilling in material that you suspect contains hidden nails or other things that may cause the drill bit to bind or break.

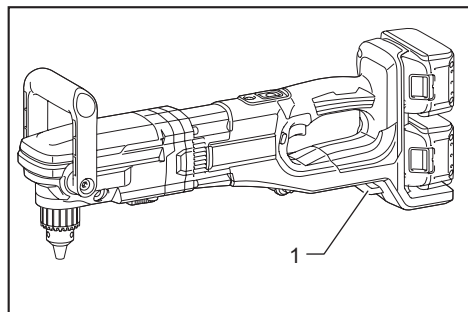
⚠ CAUTION: If the tool is operated continuously until the battery cartridge has discharged, allow the tool to rest for 15 minutes before proceeding with a fresh battery.

Lanyard (tether strap) connection

⚠ Safety warnings specific for use at height
Read all safety warnings and instructions. Failure to follow the warnings and instructions may result in serious injury.

1. Always keep the tool tethered when working "at height". Maximum lanyard length is 2 m (6.5 ft).
2. Use only with lanyards appropriate for this tool type and rated for at least 7.0 kg (15.4 lbs).
3. Do not anchor the tool lanyard to anything on your body or on movable components. Anchor the tool lanyard to a rigid structure that can withstand the forces of a dropped tool.
4. Make sure the lanyard is properly secured at each end prior to use.
5. Inspect the tool and lanyard before each use for damage and proper function (including fabric and stitching). Do not use if damaged or not functioning properly.

6. Do not wrap lanyards around or allow them to come in contact with sharp or rough edges.
7. Fasten the other end of the lanyard outside the working area so that a falling tool is held securely.
8. Attach the lanyard so that the tool will move away from the operator if it falls. Dropped tools will swing on the lanyard, which could cause injury or loss of balance.
9. Do not use near moving parts or running machinery. Failure to do so may result in a crush or entanglement hazard.
10. Do not carry the tool by the attachment device or the lanyard.
11. Only transfer the tool between your hands while you are properly balanced.
12. Do not attach lanyards to the tool in a way that keeps guards, switches or lock-offs from operating properly.
13. Avoid getting tangled in the lanyard.
14. Keep lanyard away from the cutting area of the tool.
15. Use multi-action and screw gate type carabineers. Do not use single action spring clip carabineers.
16. In the event the tool is dropped, it must be tagged and removed from service, and should be inspected by a Makita Factory or Authorized Service Center.



► 1. Hole for lanyard (tether strap)

OPTIONAL ACCESSORIES

CAUTION: These accessories or attachments are recommended for use with your Makita tool specified in this manual. The use of any other accessories or attachments might present a risk of injury to persons. Only use accessory or attachment for its stated purpose.

If you need any assistance for more details regarding these accessories, ask your local Makita Service Center.

- Drill bits
- Plastic carrying case
- Makita genuine battery and charger

NOTE: Some items in the list may be included in the tool package as standard accessories. They may differ from country to country.

MAINTENANCE

CAUTION: Always be sure that the tool is switched off and the battery cartridge is removed before attempting to perform inspection or maintenance.

NOTICE: Never use gasoline, benzine, thinner, alcohol or the like. Discoloration, deformation or cracks may result.

To maintain product SAFETY and RELIABILITY, repairs, any other maintenance or adjustment should be performed by Makita Authorized or Factory Service Centers, always using Makita replacement parts.

Makita Corporation

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